

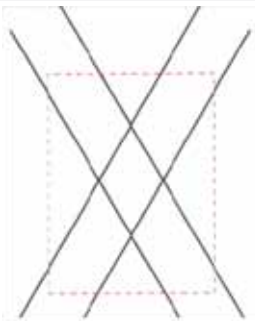
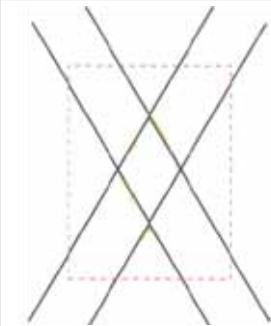
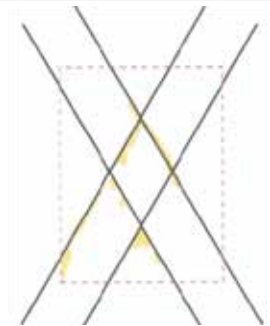
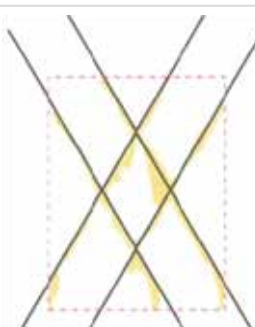

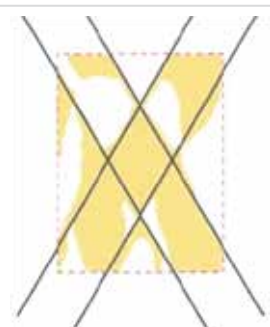
PRIMED PLYWOOD

Standard of reference	SKH publication 05-01 (10-10-2005)
THEBAULT products	TEBOPRIME TEBOPUS PRIME TEBOPLEX PRIME

The decision to use THEBAULT plywood for a given application should be made with reference to the standards governing product technical specifications, and installation should be undertaken in line with the relevant health and safety regulations.

PRIMER ADHESION PERFORMANCE GRID

The adhesion performance of the priming coat can exclusively be evaluated in accordance with the following test method:
SKH publication 05-01 (10-10-2005) - Determination of the adhesion of paint on wood.
Teboprime Okoumé fulfils the adhesion requirements of level 0 and 1 as per the table below.

SKH PUBLICATION 05-01 - DETERMINATION OF THE ADHESION OF PAINT ON WOOD - 2005 -10 -10		
<u>Procedure:</u> a double cross cut is made by mean of sharp cutter into the coating on which and adhesive paper tape applied. The paper tape characteristics are width: 25 mm - Adhesion strength 10 N (+/-1) IAW ASTM D 3330.		
Scale 0	Scale 1	Scale 2
The edges around the cuts are smooth. None of the crosscut intersections have delaminated.	Small parts of the coating have delaminated around the crosscut intersections. Not more than 5 % of the coating is removed.	Along the cuts and around the crosscut intersections the coating has delaminated. Between 5 and 15 % of the coating is
		
Scale 3	Scale 4	Scale 5
Along the cuts and around the crosscut intersections and / or other places the coating is removed. Between 15 and 35 % of the coating is removed.	Along the cuts and around the crosscut intersections and / or other places the coating is removed. Between 35 and 65 % of the coating is removed.	More than 65 % of the coating is removed.
		

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An adhesion strength corresponding to scale 0 and 1 will ensure a good paint grip
An adhesion strength corresponding to scale 2 and 3 requires prior contact and technical advice from the supplier
An adhesion strength corresponding to scale 4 and 5 is not compatible and requires full sanding and re-application of a primer.

Test in accordance with ISO 2409 (grid pattern) is admissible
Tests with a putty- knife, key, coin or other blunt objects are not normative. They are therefore not valid.